

# OEL Recommended Spare Parts List

C3100/C3200/C3200n/  
C5200/C5250/C5400/C5450/  
C5510MFP/C5540MFP  
ES1624/ES1624MFP



Revision 19

Rev	Unit Name	No.	Part No.	Part Name	Q'ty /Unit	Recommended Q'ty/Year			Remarks	Special (Common Components of C5300/5100:*)	Del/ Add	Remar ks for enviro nment
						per 500	per 1000	per 2000				
	Parts_Layout	1	42074501	Cover-Assy.-Top	1	1	2	4		*		G
	Parts_Layout	2	42622602	Frame Assy.-OP	1	2	4	8	OEL, AOS, CHN, Korea, TWN			G
	Parts_Layout	12	42613401	Board-PRM	1	2	4	8				G
	Parts_Layout	13	42626501	Sensor Assy.-Color- Regist	1	2	4	8				G
	Parts_Layout	14	42066901	Cover-Driver	1	1	2	4		*		-
	Parts_Layout	15	42079601	Cover-Assy.-Side(R)	1	1	2	4	C5450, C5400, ML5400	*		G
	Parts_Layout	15	42622901	Cover Assy.-Side(R)- PX724	1	1	2	4	C5250, C5200n, C5200, C3200n, ML5200	*		G
	Parts_Layout	16	42622301	Plate Assy.- Shield(PCL)	1	1	2	4	C5400, ML5400, C5450			-
	Parts_Layout	16	42622201	Plate Assy.- Shield(GDI)	1	1	2	4	C5250, C5200n, C5200, C3200n, ML5200			G
	Parts_Layout	17	42613301	Board-PRN	1	2	4	8	Board PRN			G
	Parts_Layout	17	42613302	Board-PRN	1	2	4	8	Board PRN C3200n(OEL/INT)			G
	Parts_Layout	18	42141601	CONN Cord-JST15P- JST15P	1	1	2	4	PU-CU C5250, C5200n, C5200, C3200n, ML5200	*		G
	Parts_Layout	19	42493403	SPA-3 maintenance PCB Spec.	1	3	6	12	Board CU C5450, C5400, C5400n			G
	Parts_Layout	19	42373503	ARC-3 Manitenance PCB	1	3	6	12	Board CU C5200, ML5200			G
	Parts_Layout	19	42810503	SPY PCB-Assy. Maintenance	1	3	6	12	Board CU C5250, C5200n, C5200, ML5200 (VE)			G
	Parts_Layout	19	42810506	SPY-6 PCB-Assy. Maintenance	1	3	6	12	Board CU C3200n (network)			G
	Parts_Layout	20	42078702	Film-Insulation	1	1	2	4				-
	Parts_Layout	21	42053502	Plate Assy.-Side-R	1	2	4	8				G
	Parts_Layout	21	42053504	Plate Assy.-Side- R_C3200	1	2	4	8	C3200n			G
	Parts_Layout	23	42621501	Eject Assy.-PX724	1	2	4	8				G
	Parts_Layout	25	42049504	Plate-Assy.-Base	1	2	4	8				G
	Parts_Layout	25	42049503	Plate-Assy.-Base	1	2	4	8	C3200n			G
	Parts_Layout	26	42060003	Plate Assy.-Side-L	1	2	4	8				G
	Parts_Layout	27	42501201	PWR unit-DCDC	1	2	4	8				G
	Parts_Layout	28	42465402	Cover Assy.-Side(L)	1	1	2	4		*		-
	Parts_Layout	29	42087001	Cassette-Assy.	1	1	2	4		*		G
	Parts_Layout	30	42061503	Cover Assy.-Hopping	1	2	4	8				G
	Parts_Layout	31	42069003	Feeder-Unit-PX724	1	2	4	8				G
	Parts_Layout	32	42062102	Plate- Driver(PU) (Caulking)	1	1	2	4	CN-C5400-041	*		G
	Parts_Layout	33	42062401	Gear-Idle-Belt(Z20- 121)	1	1	2	4		*		-
	Parts_Layout	34	42088801	Frame-Separation- Assy.	1	3	6	12		*		G
	Parts_Layout	35	42089001	Spring-Separation	1	3	6	12		*		-
	Parts_Layout	36	42078301	Cover Assy.-FaceUP	1	1	2	4		*		-
	Parts_Layout	37	42077602	Cover-Sub Assy.-Rear	4	1	2	4				-
	Parts_Layout	38	42143103	LED Head Unit-51MXE3	4	2	4	8	600DPI			G
	Parts_Layout	39	42396101	OR-Motor-FAN(80)	1	1	2	4	FUSER	*		G
	Parts_Layout	40	42605301	Motor-Fan(52_24V)	1	1	2	4				X
	Parts_Layout	41	42295401	Frame-Duct(FAN)	1	1	2	4		*		-
	Parts_Layout	42	42825702	PWR unit-ACDC Switch	1	2	4	8	230V OEL, AOS, ODA			G
	Parts_Layout	43	2381003P0063	TW-VF/SMCD12-460-1.0	1	1	2	4				G
	Parts_Layout	44	42067001	Spring-BeltFuse	2	1	2	4		*		-
	Parts_Layout	45	42605201	Thermistor-Belt	1	2	4	8				G
	Parts_Layout	46	42066001	Shaft-Liftup	1	1	2	4		*		G

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	Parts_Layout	47	42067101	Plate-Heat	1	1	2	4		*		G
	Parts_Layout	50	42076901	Spring-Torsion(L)	1	1	2	4		*		-
	Parts_Layout	51	42077001	Spring-Torsion(R)	1	1	2	4		*		-
	Parts_Layout	52	42063701	Gear Assy. -Planet	1	2	4	8		*		G
	Parts_Layout	53	42064101	Gear-Idle-Heat (Z14-102)	1	1	2	4		*		-
	Parts_Layout	54	42066501	Gear Assy. -Planet-L	1	2	4	8		*		G
	Parts_Layout	56	42076508	Plate-Logo	1	1	2	4	C5200			-
	Parts_Layout	56	42076509	Plate-Logo	1	1	2	4	C5400N, 5400L			-
	Parts_Layout	56	43691301	Plate-Logo	1	1	2	4	C5450, C5250, C3200n			-
17	Parts_Layout	57	42010625	Board-OWP Spec. PX725-Finnish	1	1	2	4	C5450, C5400n F/W Ver V1.42			-
	Parts_Layout	57	42010510	Board-OWF Spec. -PX725n(Maintenance)	1	1	2	4	C5450, C5400n			G
	Parts_Layout	60	42677001	Rubber-Post	1	1	2	4	Except for CN-5100-052 Affected Printers	*		-
	Parts_Layout	61	42068402	Sheet-OP-Panel (OEL)	1	1	2	4	OEL. AOS			-
	Parts_Layout	61	42068412	Sheet-OP-Panel_Global	1	1	2	4	C5450, C5250, C3200n			-
	Parts_Layout	62	42626101	Label-Color-ID	1	1	2	4				-
	Parts_Layout	63	42656601	CONN-Cord-FlexyDP (Bend)	1	2	4	8	PU-PRM			G
	Parts_Layout (C3200_3100)	1	42074501	Cover-Assy. -Top	1	1	2	4				G
	Parts_Layout (C3200_3100)	2	42624601	Frame Assy. -OP	1	2	4	8				G
	Parts_Layout (C3200_3100)	12	42613401	Board-PRM	1	2	4	8				G
	Parts_Layout (C3200_3100)	13	42626501	Sensor Assy. -Color-Regist	1	2	4	8				G
	Parts_Layout (C3200_3100)	14	42066901	Cover-Driver	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	15	42622901	Cover Assy. -Side(R) -PX724	1	1	2	4				G
	Parts_Layout (C3200_3100)	16	42622201	Plate Assy. -Shield(GDI)	1	1	2	4	C3200 C3100 ML3100			G
	Parts_Layout (C3200_3100)	17	42613301	Board-PRN	1	2	4	8	Board PRN			G
	Parts_Layout (C3200_3100)	17	42613302	Board-PRN	1	2	4	8	Board PRN C3200			G
	Parts_Layout (C3200_3100)	18	42141601	CONN Cord-JST15P-JST15P	1	1	2	4	PU-CU	*		G
	Parts_Layout (C3200_3100)	19	42373502	ARC-2 Maintenance PCB	1	3	6	12	C3100 ML3100			G
	Parts_Layout (C3200_3100)	19	42810502	SPY PCB-Assy. Maintenance	1	3	6	12	C3100 ML3100 (VE)			G
	Parts_Layout (C3200_3100)	19	42810505	SPY-5 PCB-Assy. Maintenance	1	3	6	12	C3200 (non-network)			G
	Parts_Layout (C3200_3100)	20	42078702	Film-Insulation	1	1	2	4				-
	Parts_Layout (C3200_3100)	21	42053503	Plate Assy. -Side-R (OEL)	1	2	4	8				G
	Parts_Layout (C3200_3100)	21	42053504	Plate Assy. -Side-R_C3200	1	2	4	8	C3200			G
	Parts_Layout (C3200_3100)	23	42621501	Eject Assy. -PX724	1	2	4	8				G
	Parts_Layout (C3200_3100)	25	42049503	Plate-Assy. -Base	1	2	4	8				G
	Parts_Layout (C3200_3100)	26	42060003	Plate Assy. -Side-L	1	2	4	8				G
	Parts_Layout (C3200_3100)	27	42501201	PWR unit-DCDC	1	2	4	8				G
	Parts_Layout (C3200_3100)	28	42465402	Cover Assy. -Side(L)	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	29	42087001	Cassette-Assy.	1	1	2	4		*		G
	Parts_Layout (C3200_3100)	30	42061502	Cover Assy. -Hopping	1	2	4	8	C3200 C3100 ML3100			-
	Parts_Layout (C3200_3100)	31	42069003	Feeder-Unit-PX724	1	2	4	8				G
	Parts_Layout (C3200_3100)	32	42062102	Plate-Driver (PU) (Caulking)	1	1	2	4	CN-C5400-041	*		G
	Parts_Layout (C3200_3100)	33	42062401	Gear-Idle-Belt (Z20-121)	1	1	2	4		*		-

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	Parts_Layout (C3200_3100)	34	42088801	Frame-Separation- Assy.	1	3	6	12		*		G
	Parts_Layout (C3200_3100)	35	42089001	Spring-Separation	1	3	6	12		*		-
	Parts_Layout (C3200_3100)	36	42078301	Cover Assy. -FaceUP	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	37	42077601	Cover-Sub Assy. -Rear	4	1	2	4	C3200 C3100 ML3100			-
	Parts_Layout (C3200_3100)	38	42143103	LED Head Unit-51MXE3	4	2	4	8	600DP1			G
	Parts_Layout (C3200_3100)	39	42396101	OR-Motor-FAN(80)	1	1	2	4	FUSER			G
	Parts_Layout (C3200_3100)	41	42295401	Frame-Duct (FAN)	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	42	42825702	PWR unit-ACDC Switch	1	2	4	8	230V OEL, AOS, ODA			G
	Parts_Layout (C3200_3100)	43	2381003P0063	TW-VF/SMCD12-460-1.0	1	1	2	4				G
	Parts_Layout (C3200_3100)	44	42067001	Spring-BeltFuse	2	1	2	4		*		-
	Parts_Layout (C3200_3100)	46	42066001	Shaft-Liftup	1	1	2	4		*		G
	Parts_Layout (C3200_3100)	47	42067101	Plate-Heat	1	1	2	4		*		G
	Parts_Layout (C3200_3100)	50	42076901	Spring-Torsion(L)	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	51	42077001	Spring-Torsion(R)	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	52	42063701	Gear Assy. -Planet	1	2	4	8		*		G
	Parts_Layout (C3200_3100)	53	42064101	Gear-Idle-Heat (Z14- 102)	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	54	42066501	Gear Assy. -Planet-L	1	2	4	8		*		G
	Parts_Layout (C3200_3100)	56	42076511	Plate-Logo	1	1	2	4	C3100 OEL, AOS, CHN, Korea, JPN			-
	Parts_Layout (C3200_3100)	56	43691301	Plate-Logo	1	1	2	4	C3200 OEL			-
	Parts_Layout (C3200_3100)	60	42677001	Rubber-Post	1	1	2	4		*		-
	Parts_Layout (C3200_3100)	61	42596302	Film-OP Panel	1	1	2	4	OEL, AOS			-
	Parts_Layout (C3200_3100)	61	42596306	Film-OP Panel	1	1	2	4	C3200 OEL			-
	Parts_Layout (C3200_3100)	62	42626101	Label-Color-ID	1	1	2	4				-
	Parts_Layout (C3200_3100)	63	42656601	CONN-Cord- FlexyDP (Bend)	1	2	4	8	PU-PRM	*		G
	Parts_Layout (C5540_5510)	1	42074504	Cover-Assy. -Top	1	1	2	4				G
	Parts_Layout (C5540_5510)	2	42624601	Frame Assy. -OP	1	2	4	8	C5510			G
	Parts_Layout (C5540_5510)	2	42622602	Frame Assy. -OP	1	2	4	8	C5540 OEL, AOS, ES1624MFP (AOS)			G
	Parts_Layout (C5540_5510)	12	42613401	Board-PRM	1	2	4	8				G
	Parts_Layout (C5540_5510)	13	42626501	Sensor Assy. -Color- Regist	1	2	4	8				G
	Parts_Layout (C5540_5510)	14	42066901	Cover-Driver	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	15	42622902	Cover Assy. -Side(R) - PX724	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			G
	Parts_Layout (C5540_5510)	16	42622201	Plate Assy. - Shield(GDI)	1	1	2	4	C5510			G
	Parts_Layout (C5540_5510)	16	42622301	Plate Assy. - Shield(PCL)	1	1	2	4	C5540, ES1624MFP (AOS)			-
	Parts_Layout (C5540_5510)	17	42613301	Board-PRN	1	2	4	8	Board PRN			G
	Parts_Layout (C5540_5510)	18	42141601	CONN Cord-JST15P- JST15P	1	1	2	4	PU-CU	*		G
	Parts_Layout (C5540_5510)	19	42493403	SPA-3 maintenance PCB Spec.	1	3	6	12	C5540, ES1624MFP (AOS)			G
	Parts_Layout (C5540_5510)	19	42810502	SPY PCB-Assy. Maintenance	1	3	6	12	(VE) C5510			G
	Parts_Layout (C5540_5510)	20	42078702	Film-Insulation	1	1	2	4				-
	Parts_Layout (C5540_5510)	21	42053502	Plate Assy. -Side-R	1	2	4	8				G
	Parts_Layout (C5540_5510)	21	42053505	Plate Assy. -Side- R_C5510	1	2	4	8	C5510 (OEL/AOS) C5540 (OEL/AOS)			G
	Parts_Layout (C5540_5510)	23	42621501	Eject Assy. -PX724	1	2	4	8				G
	Parts_Layout (C5540_5510)	25	42049503	Plate-Assy. -Base	1	2	4	8	C5510			G
	Parts_Layout (C5540_5510)	25	42049506	Plate-Assy. -Base	1	2	4	8	C5540, ES1624MFP (AOS)			G

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	Parts_Layout (C5540_5510)	26	42060003	Plate Assy.-Side-L	1	2	4	8				G
	Parts_Layout (C5540_5510)	27	42501201	PWR unit-DCDC	1	2	4	8				G
	Parts_Layout (C5540_5510)	28	42993301	Cover-Side-L	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	29	42087001	Cassette-Assy.	1	1	2	4		*		G
	Parts_Layout (C5540_5510)	30	42061502	Cover Assy.-Hopping	1	2	4	8	C5510			-
	Parts_Layout (C5540_5510)	30	42061503	Cover Assy.-Hopping	1	2	4	8	C5540, ES1624MFP (AOS)			G
	Parts_Layout (C5540_5510)	31	42069003	Feeder-Unit-PX724	1	2	4	8				G
	Parts_Layout (C5540_5510)	32	42062102	Plate- Driver (PU) (Caulking)	1	1	2	4	CN-C5400-041	*		G
	Parts_Layout (C5540_5510)	33	42062401	Gear-Idle-Belt (Z20- 121)	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	34	42088801	Frame-Separation- Assy.	1	3	6	12		*		G
	Parts_Layout (C5540_5510)	35	42089001	Spring-Separation	1	3	6	12		*		-
	Parts_Layout (C5540_5510)	36	42078301	Cover Assy.-FaceUP	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	37	42077601	Cover-Sub Assy.-Rear	1	1	2	4	C5510			-
	Parts_Layout (C5540_5510)	37	42077602	Cover-Sub Assy.-Rear	1	1	2	4	C5540, ES1624MFP (AOS)			-
	Parts_Layout (C5540_5510)	38	42143103	LED Head Unit-51MXE3	4	2	4	8	600DPI			G
	Parts_Layout (C5540_5510)	39	42396101	OR-Motor-FAN (80)	1	1	2	4	FUSER			G
	Parts_Layout (C5540_5510)	41	42295401	Frame-Duct (FAN)	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	42	42825701	PWR unit-ACDC Switch	1	2	4	8	230V			G
	Parts_Layout (C5540_5510)	43	2381003P0063	TW-VF/SMGD12-460-1.0	1	1	2	4				G
	Parts_Layout (C5540_5510)	44	42067001	Spring-BeltFuse	2	1	2	4		*		-
	Parts_Layout (C5540_5510)	46	42066001	Shaft-Liftup	1	1	2	4		*		G
	Parts_Layout (C5540_5510)	47	42067101	Plate-Heat	1	1	2	4		*		G
	Parts_Layout (C5540_5510)	50	42076901	Spring-Torsion(L)	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	51	42077001	Spring-Torsion(R)	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	52	42063701	Gear Assy.-Planet	1	2	4	8		*		G
	Parts_Layout (C5540_5510)	53	42064101	Gear-Idle-Heat (Z14- 102)	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	54	42066501	Gear Assy.-Planet-L	1	2	4	8		*		G
	Parts_Layout (C5540_5510)	56	43691301	Plate-Logo	1	1	2	4	Global			-
17	Parts_Layout (C5540_5510)	57	42010625	Board-OWP Spec. PX725- Finnish	1	1	2	4	C5450, C5400n F/W Ver V1.42			-
	Parts_Layout (C5540_5510)	57	42010510	Board-OWF Spec. - PX725n (Maintenance)	1	1	2	4	C5450, C5400n			G
	Parts_Layout (C5540_5510)	60	42677001	Rubber-Post	1	1	2	4		*		-
	Parts_Layout (C5540_5510)	61	42596306	Film-OP Panel	1	1	2	4	C5510			-
	Parts_Layout (C5540_5510)	61	42068412	Sheet-OP-Panel_Global	1	1	2	4	C5540			-
	Parts_Layout (C5540_5510)	62	43027101	Label-Color- ID_KYM (MFP)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	63	42656601	CONN-Cord- FlexyDP (Bend)	1	2	4	8	PU-PRM	*		G
	Parts_Layout (C5540_5510)	64	43027201	Label-Color-ID_C (MFP)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	66	43015901	Stay-Assy-L	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	67	43016001	Stay-Assy-R	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	68	42998601	Cover-Stay (L)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	69	42998701	Cover-Stay (R)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	70	42998201	Guide-Damper-L	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	71	43091901	Plate-Lower- L (Caulking)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-

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	Parts_Layout (C5540_5510)	72	43016101	Lower Assy. -R	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			G
	Parts_Layout (C5540_5510)	73	42998501	Spacer-Lower-R	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	74	43004401	Shaft-Stay	2	2	4	8	C5540, C5510, ES1624MFP (A OS)			G
	Parts_Layout (C5540_5510)	75	43025601	Back-Stopper- Assy (1st)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			G
	Parts_Layout (C5540_5510)	76	43029501	CONN Cord- Flush	1	1	2	4	C5540, C5510			G
	Parts_Layout (C5540_5510)	76	43029502	CONN Cord- Flush (230V)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			G
	Parts_Layout (C5540_5510)	77	41680202	Clamp-Cable	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	78	43091201	Support-Cover-Top	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	79	43092301	Spring-Support	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	80	43094801	Post-Guide	2	2	4	8	C5540, C5510, ES1624MFP (A OS)			G
	Parts_Layout (C5540_5510)	81	43004901	Spring-Cover-Top	2	2	4	8	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	82	43094401	Film-Cover (L)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	83	43094501	Film-Cover (R)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	84	43090901	Guide-Spring	2	2	4	8	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	85	43087904	Plate-Name	1	1	2	4	C5510			-
	Parts_Layout (C5540_5510)	85	43087905	Plate-Name	1	1	2	4	C5540			-
	Parts_Layout (C5540_5510)	86	43114201	Spring-Damper-R	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	87	43114301	Spring-Damper-L	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	88	43090801	Cover-Stand-Base	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			-
	Parts_Layout (C5540_5510)	89	43229501	Plate-Inlet	1	1	2	4	C5540, ES1624MFP (AOS)			-
	Parts_Layout (C5540_5510)	90	43274301	Stay- Assy (R) Maintenance Kit	1	1	2	4	Except for CN-C5540-001 Affected Printers			G
	Parts_Layout (C5540_5510)	91	43274401	Stay- Assy (L) Maintenance Kit	1	1	2	4	Except for CN-C5540-001 Affected Printers			G
	Top_Cover_Assy	1	42074601	Plate-Inner (Caulking)	1	1	2	4		*		G
	Top_Cover_Assy	2	42075001	Holder-Head	4	1	2	4		*		-
	Top_Cover_Assy	3	42075101	Spring-Head	8	1	2	4		*		-
	Top_Cover_Assy	4	42075301	Plate-FG-Head	8	1	2	4		*		-
	Top_Cover_Assy	5	42075501	Cable-Assy. -Head	1	2	4	8		*		G
	Top_Cover_Assy	6	42076201	Cover-Cable	1	1	2	4		*		-
	Top_Cover_Assy	7	42076301	Cover-Ass. -Top (Sub)	1	1	2	4		*		-
	Top_Cover_Assy	8	42076601	Roller Assy. -Idle (FD)	2	2	4	8		*		-
	Top_Cover_Assy	9	42373601	Holder-SP (Inner)	1	1	2	4		*		-
	Top_Cover_Assy	10	42392501	Spring- Compression (ID)	4	1	2	4		*		-
	Top_Cover_Assy	13	42076401	Cover-Top	1	1	2	4		*		-
	Top_Cover_Assy	14	42115701	Cover-Top (Sub)	1	1	2	4		*		-
	Top_Cover_Assy	15	42293101	Spring-Torsion (Sub)	1	1	2	4		*		-
	Top_Cover_Assy	16	42075601	CONN-Head- Code22 (bend)	1	2	4	8		*		G
	Top_Cover_Assy	17	42075701	CONN-Head- Code23 (bend)	1	2	4	8		*		G
	Top_Cover_Assy	18	42075801	CONN-Head- Code24 (bend)	1	2	4	8		*		G
	Top_Cover_Assy	19	42075901	CONN-Head- Code25 (bend)	1	2	4	8		*		G
	Top_Cover_Assy	20	42076101	Film-FG	1	1	2	4		*		-
	Top_Cover_Assy	21	42075401	Plate-Stopper	8	1	2	4		*		-
	Top_Cover_Assy	22	42601801	Plate-Eject Assy	1	1	2	4				G

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						per 500	per 1000	per 2000				
	Top_Cover_Assy (C5540_5510)	1	42074601	Plate-Inner (Caulking)	1	1	2	4		*		G
	Top_Cover_Assy (C5540_5510)	2	42075001	Holder-Head	4	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	3	42075101	Spring-Head	8	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	4	42075301	Plate-FG-Head	8	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	5	42075501	Cable-Assy. -Head	1	2	4	8		*		G
	Top_Cover_Assy (C5540_5510)	6	42076201	Cover-Cable	1	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	7	42076303	Cover-Ass. -Top (Sub)	1	1	2	4	C5540, C5510, ES1624MFP (A OS)			G
	Top_Cover_Assy (C5540_5510)	8	42076601	Roller Assy. -Idle (FD)	2	2	4	8		*		-
	Top_Cover_Assy (C5540_5510)	9	42373601	Holder-SP (Inner)	1	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	10	42392501	Spring-Compression (ID)	4	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	14	42115701	Cover-Top (Sub)	1	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	15	42293101	Spring-Torsion (Sub)	1	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	16	42075601	CONN-Head-Code22 (bend)	1	2	4	8		*		G
	Top_Cover_Assy (C5540_5510)	17	42075701	CONN-Head-Code23 (bend)	1	2	4	8		*		G
	Top_Cover_Assy (C5540_5510)	18	42075801	CONN-Head-Code24 (bend)	1	2	4	8		*		G
	Top_Cover_Assy (C5540_5510)	19	42075901	CONN-Head-Code25 (bend)	1	2	4	8		*		G
	Top_Cover_Assy (C5540_5510)	20	42076101	Film-FG	1	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	21	42075401	Plate-Stopper	8	1	2	4		*		-
	Top_Cover_Assy (C5540_5510)	22	42601801	Plate-Eject Assy	1	1	2	4				G
	Control_Panel_Assy	1	42067601	Plate-Front	1	1	2	4		*		G
	Control_Panel_Assy	2	42067701	Lever-Lock (Top)	1	1	2	4		*		-
	Control_Panel_Assy	3	42067801	Spring-Compression (Lock)	1	1	2	4		*		-
	Control_Panel_Assy	4	42067902	Frame-OP panel	1	1	2	4	SP7-2752	*		-
	Control_Panel_Assy	5	42622702	Cover Assy. -OP	1	2	4	8	OEL, AOS, CHN, Korea, TWN			G
	Control_Panel_Assy	6	42293201	Spring-Torsion (FG)	2	1	2	4		*		-
	Control_Panel_Assy	10	42613802	Board-PRP	1	1	2	4	OEL, AOS, CHN, Korea, TWN			G
	Control_Panel_Assy	11	2381003P0064	TW-VF/SMCD9-180-1.0	1	1	2	4	FFC Control Panel			G
	Control_Panel_Assy	12	42068101	Cover-OP-Panel	1	1	2	4	OEL, AOS, CHN, Korea, TWN	*		-
	Control_Panel_Assy (C3200_3100)	1	42067601	Plate-Front	1	1	2	4		*		G
	Control_Panel_Assy (C3200_3100)	2	42067701	Lever-Lock (Top)	1	1	2	4		*		-
	Control_Panel_Assy (C3200_3100)	3	42067801	Spring-Compression (Lock)	1	1	2	4		*		-
	Control_Panel_Assy (C3200_3100)	4	42067902	Frame-OP panel	1	1	2	4	SP7-2752	*		-
	Control_Panel_Assy (C3200_3100)	5	42595901	Cover Assy. -OP	1	2	4	8				G
	Control_Panel_Assy (C3200_3100)	6	42607101	Spring-Torsion (FG)	2	1	2	4				-
	Control_Panel_Assy (C3200_3100)	10	42613901	Board-PRO	1	1	2	4	CONTROL PANEL			G
	Control_Panel_Assy (C3200_3100)	11	2381003P0064	TW-VF/SMCD9-180-1.0	1	1	2	4	FFC Control Panel			G
	Control_Panel_Assy (C3200_3100)	12	42596002	Cover-OP Panel	1	1	2	4				-
	Feeder_Unit	1	42069201	Cover Assy. -Front	1	1	2	4		*		-
	Feeder_Unit	2	42069601	Lever-Release-F	1	1	2	4		*		-
	Feeder_Unit	3	42070001	Guide-Assy. -Top	1	1	2	4		*		-
	Feeder_Unit	4	42070502	Feeder-Assy. -Resist	1	2	4	8		*		G
	Feeder_Unit	5	42072201	Gear-Puressure	1	2	4	8		*		-
	Feeder_Unit	6	42072401	Gear-Regist-L (24-54)	1	2	4	8		*		-

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	Feeder_Unit	7	42057601	Gear-Z42	1	2	4	8		*		-
	Feeder_Unit	8	42072501	Gear-Idle-MPT (26-50)	1	2	4	8		*		-
	Feeder_Unit	9	42072701	Post-Slide	2	1	2	4		*		-
	Feeder_Unit	10	42072801	Spring-Release-F	2	1	2	4		*		-
	Feeder_Unit	11	42074001	Stay-Front-L	1	1	2	4		*		-
	Feeder_Unit	12	42074101	Stay-Front-R	1	1	2	4		*		-
	Feeder_Unit	14	42070301	Shaft Assy.-MPT	1	3	6	12		*		-
	Feeder_Unit	15	42299701	Roller-Guide	1	1	2	4		*		-
	Feeder_Unit	16	42069901	Spring-Separator	1	2	4	8		*		-
	Feeder_Unit	17	42069701	Frame Assy.-Separator	1	3	6	12		*		-
	Feeder_Unit	18	42070101	Guide-Sheet-Top	1	1	2	4		*		-
	Feeder_Unit	19	3263103K0107	MRH9355/HV-38-100MK	1	1	2	4		*		G
	Feeder_Unit	20	42135802	Board-RSF	1	2	4	8	Front Sensor			G
	Feeder_Unit	21	42610401	CONN Cord-AMP5-AMP5	1	1	2	4	RSF-PU			G
	Feeder_Unit	22	42072903	MPT-Cover Assy.-PX724	1	2	4	8				G
	Cover_Assy-Hopping	1	42061601	Cover-Hopping	1	1	2	4		*		-
	Cover_Assy-Hopping	2	2233013P0110	9715B-11Z02-G4C	1	2	4	8	Not used C3200, C3100, ML3100, C5510	*		G
	Cover_Assy-Hopping	4	42610001	CONN Cord-AMP11-AMP11	1	1	2	4	Dup-PU Not used C3200, C3100, ML3100, C5510			G
	Plate_Assy-Side_R	1	42053801	Plate-Side-R (Caulking)	1	1	2	4		*		G
	Plate_Assy-Side_R	2	42629301	Motor-Pulse-ID	2	1	2	4	For Y/C-ID-Motor			G
	Plate_Assy-Side_R	3	42606201	OR-Motor-Pulse-Fuser	1	2	4	8				G
	Plate_Assy-Side_R	4	42054902	Guide Assy.-Side-R	1	1	2	4				G
	Plate_Assy-Side_R	5	42055501	Link-Liftup-R	1	2	4	8		*		-
	Plate_Assy-Side_R	6	42055701	Gear-Planet	1	2	4	8		*		-
	Plate_Assy-Side_R	7	42055901	Gear Assy.-Planet-R	1	2	4	8		*		G
	Plate_Assy-Side_R	8	42057101	Gear-Idle-Liftup	1	2	4	8		*		-
	Plate_Assy-Side_R	9	42055101	Cover-Plate-R	1	1	2	4		*		-
	Plate_Assy-Side_R	10	2381003P0065	TW-VF/SMCD11-80-1.0	1	2	4	8	PRT-PU			G
	Plate_Assy-Side_R	11	42057301	Gear Assy.-HP	1	2	4	8		*		-
	Plate_Assy-Side_R	12	42058201	Motor-Resist	1	2	4	8		*		G
	Plate_Assy-Side_R	13	42058303	Solenoid	1	2	4	8		*		G
	Plate_Assy-Side_R	14	42058401	Spring-Solenoid	1	1	2	4		*		-
	Plate_Assy-Side_R	15	42293402	Guide Assy.-Cable-F	1	2	4	8				G
	Plate_Assy-Side_R	17	42058601	Bracket- Inner (Caulking)	1	1	2	4		*		G
	Plate_Assy-Side_R	18	42059001	Gear-Idle-Drum-K	1	2	4	8		*		-
	Plate_Assy-Side_R	19	42059101	Gear-Idle-Drum-M	1	2	4	8		*		-
	Plate_Assy-Side_R	20	42059201	Gear-Idle-Drum-YC	2	2	4	8		*		-
	Plate_Assy-Side_R	21	42059301	Bracket-Outer	1	1	2	4		*		G
	Plate_Assy-Side_R	25	42437302	Plate-Lockout-ID	1	1	2	4	C5540, C5510			G
	Plate_Assy-Side_R	29	42613601	Board-PRT	1	2	4	8				G
	Plate_Assy-Side_R	30	42055201	Spring-Contact-TL	9	1	2	4		*		-
	Plate_Assy-Side_R	31	42629302	Motor-Pulse-ID	2	1	2	4	For K/M-ID-Motor			G



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	Plate_Assy-Side_L	1	42060101	Plate-Side-L (Caulking)	1	1	2	4		*		G
	Plate_Assy-Side_L	2	42054601	Motor-Pulse-ID-Belt	1	2	4	8		*		G
	Plate_Assy-Side_L	3	42610801	CONN Cord-	1	2	4	8				G
	Plate_Assy-Side_L	4	42060402	Contact-Assy	1	2	4	8	CN-C5400-033	*		-
	Plate_Assy-Side_L	5	42060701	Bush	1	1	2	4		*		-
	Plate_Assy-Side_L	6	42060802	Link-Liftup-L	1	2	4	8				-
	Plate_Assy-Side_L	7	42055701	Gear-Planet	1	2	4	8		*		-
	Plate_Assy-Side_L	8	42060901	Guide Assy.-Side-L	1	2	4	8		*		G
	Plate_Assy-Side_L	11	42611101	Micro switch-Assy.	1	2	4	8				G
	Plate_Assy-Shield	1	42079201	Plate-Shield (PCL)	1	1	2	4	C5450, C5400, ML5400, C5540, ES1624MFP (AOS)	*		G
	Plate_Assy-Shield	1	42135101	Plate-Shield (GDI)	1	1	2	4	C5250, C5200n, C5200, C3200n, C3200, C3100, ML5200, C5510	*		G
	Plate_Assy-Shield	2	42079301	Plate-Contact-Shield	3	1	2	4		*		-
	Plate_Assy-Shield	3	41410201	Motor-Fan	1	1	2	4	CU Board (C5450, C5400, ML5400, C5540, ES1624MFP (AOS))	*		G
	Sensor_Assy-Color_Regist	1	42065201	Plate-Sensor-C. Resist	1	1	2	4		*		G
	Sensor_Assy-Color_Regist	2	42613701	Board-PRC	2	3	6	12	Color Regist			G
	Sensor_Assy-Color_Regist	3	5654200P0001	GP2TC2J0000F	1	3	6	12	Density	*		G
	Sensor_Assy-Color_Regist	4	42220901	Plate-Guard-Sensor	2	1	2	4		*		-
	Sensor_Assy-Color_Regist	5	42610601	CONN Cord-MOLEX5-MOLEX5	1	2	4	8				G
	Sensor_Assy-Color_Regist	6	42065302	Cover-C. Resist (Adhesive)	1	1	2	4				-
	Sensor_Assy-Color_Regist	7	42065701	Gear-Cover-Sensor (Rack)	1	2	4	8		*		-
	Sensor_Assy-Color_Regist	8	42065801	Shaft-Cover-Sensor	1	2	4	8		*		G
	Sensor_Assy-Color_Regist	9	42065901	Spring-Cover-Sensor	1	1	2	4		*		-
	Sensor_Assy-Color_Regist	11	2381003P0062	TW-VF/SMCD4-50-1.0	2	1	2	4				G
	Plate_Assy-Base	1	42049602	Plate-Base	1	1	2	4	CN-C5400-034	*		G
	Plate_Assy-Base	1	43149602	Plate-Base-Rework	1	1	2	4	C5540 CN-C5400-034 ES1624MFP (AOS)	*		G
	Plate_Assy-Base	2	42049701	Guide Assy.-Cassette-L	1	1	2	4		*		-
	Plate_Assy-Base	3	42050103	Guide Assy.-Cassette-R	1	1	2	4	C5450/C5400/C5250/C5200n/C5200/C3200n			G
	Plate_Assy-Base	3	42050102	Guide Assy.-Cassette-R	1	1	2	4	3200/3100/C5510			G
	Plate_Assy-Base	3	42050105	Guide Assy.-Cassette-R (MFP)	1	1	2	4	C5540, ES1624MFP (AOS)			G
	Plate_Assy-Base	4	42050303	Plate-Beam	1	1	2	4	CN-C5400-052	*		G
	Plate_Assy-Base	5	42050401	Lever-End	1	1	2	4		*		-
	Plate_Assy-Base	6	40135301	Photo-Interrupter	1	1	2	4	SNS-END	*		G
	Plate_Assy-Base	7	42610901	CONN Cord-	1	2	4	8	PU-P-END			G
	Plate_Assy-Base	9	42050701	Shaft-Hopping	1	1	2	4		*		G
	Plate_Assy-Base	10	42050801	Stopper-HP	1	2	4	8		*		-
	Plate_Assy-Base	11	42050901	Holder-Planet-HP	1	2	4	8		*		-
	Plate_Assy-Base	12	42051001	Gear-Planet (Z12)-HP	2	2	4	8		*		-
	Plate_Assy-Base	13	42051101	Gear-Z24-50-HP	1	2	4	8		*		-
	Plate_Assy-Base	14	42051201	Stopper-Z45-48-HP	1	2	4	8		*		-
	Plate_Assy-Base	15	42051401	Bracket-Assy.-Sub	1	2	4	8		*		-

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	Plate_Assy-Base	16	42587901	Bush	1	1	2	4				-
	Plate_Assy-Base	17	PP4083-6022P002	BEARING A	1	1	2	4		*		-
	Plate_Assy-Base	18	42052301	Gear-Hopping (Z38) -HP	1	2	4	8		*		-
	Plate_Assy-Base	19	42052501	Spring-Sub	1	1	2	4		*		-
	Plate_Assy-Base	20	42052601	Roller Assy. -Hopping	1	3	6	12		*		-
	Plate_Assy-Base	21	42368501	Motor-Fan (60) PowL	1	1	2	4		*		G
	Plate_Assy-Base	23	42423301	Plate-Patch	2	1	2	4		*		-
	Plate_Assy-Base	26	2233013P0100	9715B-10Z02-G4C	1	2	4	8	2nd Tray Not use C3200, C3100, ML3100, C5510	*		G
	Plate_Assy-Base	27	42609901	CONN Cord-AMP10-AMP10	1	1	2	4	Not use C3200, C3100, ML3100			G
	Plate_Assy-Base	28	43161001	Maintenance-Kit_HP	1	2	4	8	Except for CN-C5200-033 Affected Printers			G
	Guide_Assy-Eject-L	1	42555401	Guide-Eject-Lower	1	2	4	8				-
	Guide_Assy-Eject-L	2	42278501	Post-Gear-Idle-Heat	1	1	2	4		*		G
	Guide_Assy-Eject-L	3	42063801	Gear-Idle-Exit (Z33)	1	2	4	8		*		-
	Guide_Assy-Eject-L	4	42221001	Post-G. E. L. -Z33	1	1	2	4		*		-
	Guide_Assy-Eject-L	5	42063301	Lever-Eject-Sensor	1	2	4	8		*		-
	Guide_Assy-Eject-L	6	40386501	Spring-SNS (F/R)	1	1	2	4		*		-
	Guide_Assy-Eject-L	7	40135301	Photo-Interrupter	1	1	2	4		*		G
	Guide_Assy-Eject-L	8	42610902	CONN Cord-	1	1	2	4	EXIT			G
	Guide_Assy-Eject-L	10	42610301	CONN Cord-HRS12-JST3-AMP3-AMP6	1	1	2	4	Fuse-LowVol			G
	Guide_Assy-Eject-L	11	42063601	Spring-FG	1	1	2	4		*		-
	Guide_Assy-Eject-L	12	42796901	OR-RES-High-Voltage-Z	1	1	2	4				G
	Guide_Assy-Eject-L	13	42610701	CONN Cord-	1	1	2	4	PU-Heater Motor			G
	Guide_Assy-Eject-L	14	42059401	Guide-Cable-R	1	1	2	4		*		-
	Guide_Assy-Eject-L	15	42064401	Guide-Eject-Upper	1	1	2	4		*		-
	Guide_Assy-Eject-L	16	42308001	Shaft Assy. -Eject (FU)	1	1	2	4		*		-
	Guide_Assy-Eject-L	17	42308101	Shaft Assy. -Eject (FD)	1	1	2	4		*		-
	Guide_Assy-Eject-L	18	42064501	Gear-Idle-Exit (Z58)	1	1	2	4		*		-
	Guide_Assy-Eject-L	19	42064702	Gear-Idle-Exit (Z41)	1	1	2	4	CN-C5400-032	*		-
	Guide_Assy-Eject-L	20	42278301	Roller-Sub-G. E. U.	2	1	2	4		*		-
	Guide_Assy-Eject-L	21	42064301	Guide Assy. -Eject-U	1	2	4	8		*		-
	Guide_Assy-Eject-L	22	42621601	Guide Assy. -Eject-L	1	1	2	4				G
	Guide_Assy-Eject-L	23	42618801	Stopper-Shaft	1	2	4	8		*		-